

## MCP-1040/1140/04xx Series

# **4-Inch Pneumatic Damper Actuators**

## **Description**

These pneumatic damper actuators have an actuation range of four inches of linear movement. They are designed to position dampers in pneumatically controlled systems. The units may be used for gradual or two-position applications.

Models are available with either post or right-angle bracket mounting. Right-angle models are shipped with crank arms for either 1/2" or 3/8" damper shafts. Either style is available with a factory-mounted positive positioner. Actuators with **positive positioners** include an 8 to 13 psi internal spring and a 5 psi span spring. A 10 psi spring may be ordered separately.



- ♦ Gradual or two-position action
- Post or right-angle mounting bracket
- Variety of spring ranges, mounting brackets, and linkages provide flexibility

### Models

### MCP-1 X 40 Y ZZZ

#### "X" Mounting Brackets

- 0: Right-angle mount
- 1: Post mount

### "Y" Spring Ranges and Retracted/Extended Torque (Based on 0 and 20 psi applied, at 90°)

- 1: Non-metallic positive positioner (CMC-1001)
- 2: 3 to 12 psi; 66/176 in-lb. (21 to 83 kPa; 7/20 N•m)
- 3: 5 to 10 psi; 110/220 in-lb. (34 to 69 kPa; 12/25 N m)
- 5: 8 to 13 psi; 176/154 in-lb. (55 to 90 kPa; 20/17 N•m)
- 8: 4 to 8 psi; 88/264 in-lb. (28 to 55 kPa; 10/19 N•m)

#### "ZZZ" Bracket/Linkage

208: MCP-1040 with ball joint

**211:** MCP-1**0**40 with 1/2" crank arm

212: MCP-1040 with 3/8" crank arm

003: MCP-1140 with no linkage or mounting

054: MCP-1140 w/ clevis, washer, & post only (no bracket)

**403**: MCP-1140 with post only (no bracket or linkage)

443: MCP-1140 with clevis and post only (no bracket)

**520**: MCP-1140 with clevis



(Clevis and Post Mount Shown)



(Crank Arm and

Mount

Shown)



## **Specifications**

#### Material

Body Glass-filled nylon

(Nylatron GS63-13)

Diaphragm Neoprene

Piston Glass-filled nylon

(Nylatron GS63-13)

Shaft CRS with nickel plating

**Bearings** Nylatron GS63-13 glass-filled

nylon (but Delrin in the

MCP-0435)

Weight 4.5 lb. (2.04 kg)

**Effective Area** 11 square inches (71 sq. cm)

Stroke 4 inches (102 mm)

### **Control Signal Connection**

3/16" (5 mm) fitting for 1/4" (6 mm) O.D. polyethylene tubing

#### Control Signal Pressure Input\*

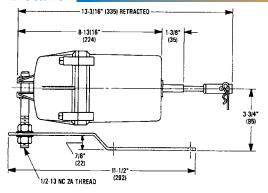
0 to 20 psi (138 kPa) operating 30 psi (207 kPa) maximum (see the Note under the **Temperature Limits section)** 

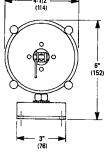
### Temperature Limits (Actuator Only)\*

Operating -20 to 180° F (-29 to 82° C) -40 to 180° F (-40 to 82° C) Shipping

\*NOTE: If the application requires operation near both the maximum temperature and the maximum pressure, install a tubing restraint at the actuator connection.

### **Details**



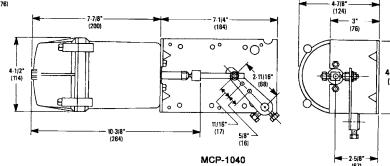


All dimensions are in inches (mm)

MCP-1140

### **A** CAUTION

Pneumatic devices must be supplied with clean, dry control air. Any other medium (e.g., oil or moisture contamination) will cause the device to fail.



# **Accessories/Replacement Parts**

<b>NOTE:</b> For "bare" MCP-04xx actuators without linkage, see below.		VTD-0905	Offset bracket, used with VTD- 0904 for post-mounting of all 3"
MCP-0402	3–12 psi act. for MCP-1040 series		and 4" actuators
MCP-0403	5–10 psi act. for MCP-1040 series	VTD-1100	1/4" clevis pin, post mount
MCP-0405	8–13 psi act. for MCP-1040 series	VTD-1205	Hairpin cotter, post mount
MCP-0408	4–8 psi act. for MCP-1040 series	VTD-1414	3-hole crank arm, 3/8" shafts
MCP-0435	8–13 psi Phoenix actuator	VTD-1415	3-hole crank arm, 1/2" shafts
MCP-0452	3–12 psi act. for MCP-1140 series	VTD-1500	Positioner feedback arm
MCP-0453	5–10 psi act. for MCP-1140 series	VTD-1634	Push rod, 5/16" X 3-1/4"
MCP-0455	8–13 psi act. for MCP-1140 series	VTD-1809	Actuator mounting bolt
MCP-0458	4–8 psi act. for MCP-1140 series	VTD-1920	1/2-13 hex nut used on VTD-0904
MCP-0460	Hesitation actuator (3" effective		post
	stroke, adjustable bushing; 20–70% of the stroke before 4 psi.,	VTD-2101	1/2" ID lock washer used on VTD-0904 post
	hesitates until 8 psi., remaining	VTD-2251	5# feedback spring; CMC-1001
	80–30% of stroke after 8 psi)	VTD-2253	5# feedback spring; CMC-1002
CMC-1001	Non-metallic positive positioner	VTD-2261	10# feedback spring; CMC-1001
VTD-0803	Ball joint, 1/4-20 male x 5/16-24" female for end of actuator shafts	VTD-2263	10# feedback spring; CMC-1002
VTD-0804		VTD-9424	Replacement actuator diaphragm
V 1 D-0004	Ball joint, 1/4-20 male x 1/4-20" female for use with VTD-1400		
	series crank arms	<b>KMC Controls, Inc.</b> 19476 Industrial Drive New Paris, IN 46553	
VTD-0902	Right-angle bracket used on right- angle mounted 3" and 4" actuators		
VTD-0904	Rear post used on rear swivel		F74 921 F2F0

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mounting of all 3" and 4" actua-

tors, used with VTD-0905