

Pneumatic-Electric Relays, Single and Multi-Stage

# **Installation Guide**

## Mounting

The CCE-3000 Series relays are **not** position sensitive and may be mounted in any orientation.

#### Model CCE-3001

- 1. Surface mount using the two 3/16" diameter holes.
- 2. Bulkhead mount using the 9/16-18 boss and nut.

#### Model CCE-3002/3003

- 1. Surface mount using the two 3/16" diameter holes.
- 2. Bulkhead mount using two #6 self-threading screws.

#### **A** CAUTION

Pneumatic devices must be supplied with clean, dry control air. Any other medium (e.g., oil or moisture contamination) will cause the device to fail.

# **Connections and Wiring**

#### Electrical

Connections are made to 1/4" quick connect terminals. Do not exceed the electrical ratings of the switches (see *Specifications on page 2*).

- 1. Connect to the Common "C" and Normally Open "NO" terminals if a fall in signal should break the circuit.
- 2. Connect to the Common "C" and Normally Closed "NC" terminal if a fall in signal should make a circuit.

#### **Air Supply**

- 1. Using 1/4" (6 mm) OD polyethylene tubing, connect the signal to the 3/16" (5 mm) inlet in the bottom of the unit.
- 2. Limit the signal to 30 psig (207 kPa) max.



# Adjustments and Calibration

- 1. Choose a setpoint between 2 and 20 psi (14 and 138 kPa).
- **NOTE:** The differential on these models is 1 psi minimum and 2 psi maximum (7 and 14 kPa).
- 2. Turn the setpoint adjustment wheel until the **bottom** of the wheel lines up with the signal pressure listed beside the spring.
- 3. Repeat for each switch.
- **NOTE:** A gauge may be installed before completing Step 2 to calibrate the relay to a particular signal pressure.



### Accessories

ICI-1005

Pressure gauge

### Maintenance

No routine maintenance is required. Careful installation will help ensure dependable, long-term reliability and performance.

### Specifications

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	Setpoint Range	2 to 20 psi (14 to 138 kPa)
	Differential	Fixed differential, 1 to 2 psi nominal (7 to 14 kPa)
	Pressure Max.	30 psi (207 kPa)
	Connections	
	Air	3/16" (5 mm) nipples for 1/4" (6 mm) O.D. polyethylene tubing
	Electrical	1/4" quick-connect terminals
5	Switching Action	SPDT each stage
	Electrical Ratings	25 amps each switch (non- inductive) @ 120/240/277 VAC, 1 HP @ 125 VAC, 2 HP @ 250 VAC, 750 VA pilot duty
	Weight	
	CCE-3001	2 oz. (57 grams)
	CCE-3002	4.5 oz. (128 grams)
	CCE-3003	5 oz. (142 grams)
	Material	
	Housing	Black polycarbonate
	Diaphragm	Silicone
	<b>Temperature Limits</b>	
	Operating	40 to 150° F (4 to 60° C)
	Shipping	–40 to 150° F (–40 to 60° C)
	<b>Approvals</b> UL recognized Patent Number 4.85	55,545 (CEE-3002/3003)

## Important Notices I

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