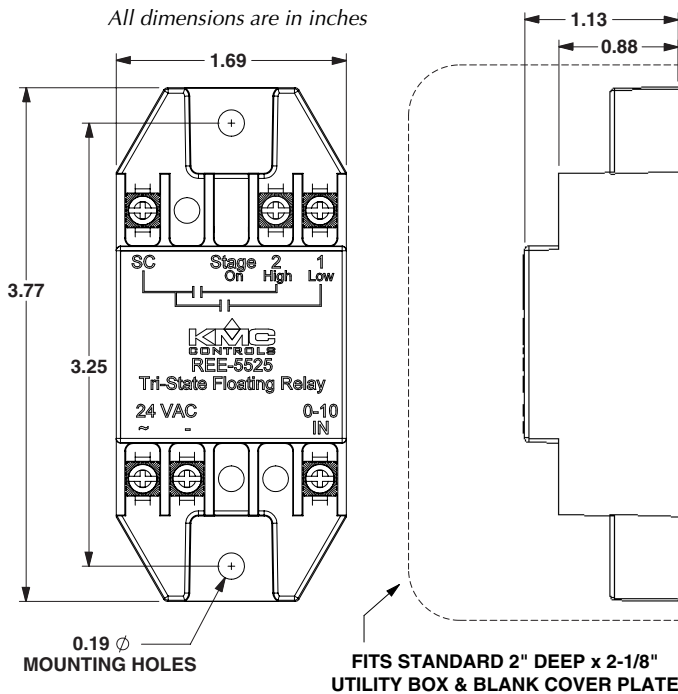


# Installation Guide

## Mounting

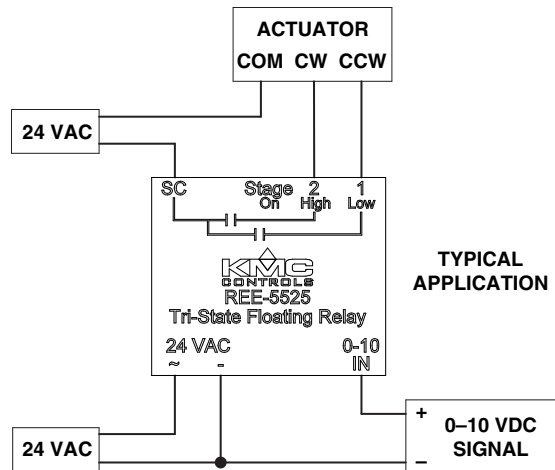
The module may be mounted directly to a control box surface or in a 2 x 4" electrical handy box. Add a blank cover to conceal the module if desired.



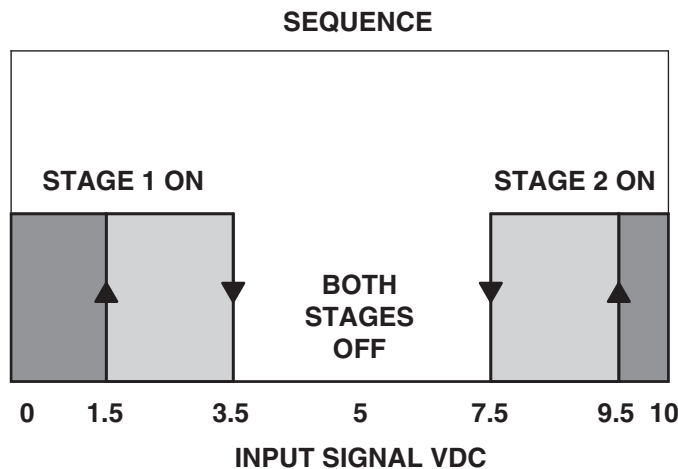
## Connections and Wiring

Connect as shown. Supply the relay with 24 VAC (+20%/-15%, Class 2 only). (Use wire size of 14 to 22 AWG, stranded.)

- NOTE:** The 24 VAC sources can be the same or separate, with no regard to phasing.
- NOTE:** Triac outputs are for 24 VAC loads only. Outputs are optically isolated from the control 24 VAC power.



## Sequence



The stage sequence operates in this manner:

- Stage 1 turns on at or below 1.5 VDC\* and off at or above 3.5 VDC. (It is on at 0 VDC.)
- Stage 2 turns on at or above 9.5 VDC\* and turns off at or below 7.5 VDC. (It is on at 10 VDC.)
- **Both** outputs are off between 3.5 and 7.5 VDC.

\*NOTE: In the **dark** grey regions of the chart, the stage is definitely **on** for the given voltage. In the **light** grey regions, however, on or off **depends** on the previous state. For example, at 2 VDC, Stage 1 will be on if the previous voltage was 0 VDC (Stage 1 on) but off if the previous voltage was 5 VDC (Stage 1 off).

## Specifications

<b>Supply Voltage</b>	24 VAC (+20%/–15%) @ 1 VA plus output loads, Class 2 only
<b>Input Signal</b>	0 to 10 VDC
<b>Switching Differential</b>	2 VDC (see Sequence chart)
<b>Output Types</b>	Optically isolated triacs, zero crossing
<b>Output Capacity</b>	30 VAC max., 12 VA
<b>Connections</b>	Plated screw terminals
<b>Wire Size</b>	14–22 AWG, stranded
<b>Material</b>	Beige flame-retardant plastic
<b>Weight</b>	2 oz. (57 grams)
<b>Approvals</b>	SASO PCP Registration KSA R-103263
<b>Temperature Limits</b>	
Operating	32 to 120° F (0 to 49° C)
Shipping	–40 to 160° F (–40 to 71° C)

## Maintenance

No routine maintenance is required, however protection from extremes of humidity and dirt is recommended. Careful installation will also ensure long term reliability and performance.

## Troubleshooting

- Check the wiring.
- Check the voltage from the controller, measured from Terminal – (under 24 VAC) to Terminal 0–10 IN. (See the Sequence chart on the previous page.)
- Check the voltage across the triac and load. (See the chart below.)

Stage Status	Normal Triac Voltage (Approximate and With Load)	
	Across <b>Load</b> (Actuator Common to Terminal 1 or 2)	Across <b>Triac</b> (Terminal SC to Terminal 1 or 2)
On	24 VAC	1 VAC
BOTH Off	0 VAC	24 VAC

**NOTE:** Triac outputs are for 24 VAC loads only.

## Important Notices

The material in this document is for information purposes only. **The contents and the product it describes are subject to change without notice.** KMC Controls, Inc. makes no representations or warranties with respect to this document. In no event shall KMC Controls, Inc. be liable for any damages, direct or incidental, arising out of or related to the use of this document.

**KMC Controls, Inc.**  
19476 Industrial Drive  
New Paris, IN 46553  
574.831.5250  
www.kmcccontrols.com  
info@kmcccontrols.com